

Product Information:

Epoxy Rapid 332

Crystal clear, fast curing epoxy adhesive

Product description & use:

Epoxy Rapid 332 is a strong fast curing 2-component epoxy adhesive, which is water resistant and withstand most organic solvents. The product can be sanded and painted.

Epoxy Rapid 332 is used for adhesions where specific demands regarding strength and resistance are necessary. Suitable for most materials like metals, glass, ceramics, leather and plastic like hard PVC, polystyrene, Plexiglas, polyester.



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Physical / chemical properties:

Adhesive:

Type: 2-component epoxy
Colour: Translucent
Consistency: Liquid

Density: approx. 1,16g/cm³

Shelf life: Minimum 2 years if stored cool in closed packing. Do not withstand frost.

Packaging:

Item no.	Size
1753	Double syringe 24 mL

Joint:

Colour: Translucent
Temperature resistance: -40°C til +100°C

Resistance: Good water and chemical resistance.



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Directions for use:

Preparation: The surfaces must be clean, dry and free of oil, grease, dust and loose particles.

The strength and durability of a bonded joint are dependent on proper treatment of the surfaces to be bonded. At the very least, joint surfaces should be cleaned with a good

degreasing agent such as acetone or isopropanol.

It is always recommended to carry out an adhesive test on the materials which should be

glued.

Mixture: Remove spatula from side of the double syringe and cap from handle. Break safety seal of

double syringe. Dispense equal quantities of both parts into enclosed mixing tray. Stir well

using enclosed spatula.

Potlife: 5 min.

Application temperature: between 5 - 40 °C.

Application: Apply both surfaces a thin and even layer of adhesive, press the surfaces together.

The surfaces must be pressed together while the adhesive is curing, approx.

30 minutes at 20 °C.

After 24 hours at 20 °C the adhesive has gained its full strength. At lower temperature the

curing time is prolonged.

Cleaning: Uncured adhesive can be cleaned with acetone. Cured adhesive can only be removed

mechanically.

Health and safety:

Contain: Epoxy Hazard symbol: Xi, irritant

N, dangerous for the environment

Risk and safety phrases: Irritating to skin. Risk of sever eye damage.

May cause sensitisation by skin contact.

Toxic to aquatic organisms.

May cause long-term adverse effects in the aquatic environment.

Keep out of the reach of children.

In case of contact with eyes or skin, rinse immediately with plenty of water and seek medical

advice.

Wear suitable protective clothing and eye/face protection.

If swallowed, seek medical advice immediately and show this container or label.

Avoid release to the environment.

For further information, please refer to safety datasheet.

The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences, and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.

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